



The following are updates to the CLJ46 service manual, part number C9660-90901.

Page 23 – Space Requirements – Add 650mm (2.5 inches) to the depth, if legal

Document Summary

- ✓ Updates include information that is incorrect or missing in the service manual.

Author: Deborah Hahn, ICO Technical Marketing
Date: 01/11/2009

paper is loaded in tray 2 or 3.

Page 146 – Installation tip for Rear Top Cover: When reinstalling the rear top cover, make sure the fuser is removed. The rear guide on the fuser can be broken if the rear top cover is installed with the fuser installed.

Page 160 – To remove the multi-purpose tray pickup roller and separation pad
Remove step 5 and replace with the following:
5. Slide a small flatblade screwdriver under the white plastic surrounding the separation pad and lift up to pop it loose.

Page 184 – Installation tip: Ensure scanners are aligned left to right before reinstalling the alignment bars. Failure to do so may result in color plane misregistration.

Page 212 - Add "Bad Optinal Tray Connection" as follows:

BAD OPTIONAL TRAY CONNECTION	Tray 3 unit is not correctly installed.	<ol style="list-style-type: none">1. Turn printer off then on again.2. If the error continues, turn the printer of, reinstall Tray 3 and power the printer on.3. If the error persists,
---------------------------------	---	---

		replace tray 3.
--	--	-----------------

Page 235 – Update “Actions” for 13.0A.00 error

13.0A.00 JAM IN TOP COVER AREA	1	<p>During a duplex print job, media was delayed in the output bin before it entered the duplex path. OR During a simplex job, media was delayed in the fuser before it entered the output bin.</p> <ol style="list-style-type: none"> 1. Open the top cover. <p>Warning! The fuser is hot, wait 10 minutes for it to cool down.</p> <ol style="list-style-type: none"> 2. Firmly lift the two green handles on either side of the fuser to disengage the fuser rollers. 3. Ensure the orange fuser shipping locks have been removed. 4. Pull media by both corners to remove it. 5. Firmly press down on the two green handles on either side of the fuser to re-engage the fuser rollers.
--------------------------------	---	---

Page 312 – Update Part numbers for Supplies

C9720A	C9720-67901	Black print cartridge
	C9720-67902	Black print cartridge (Europe)
C9721A	C9721-67901	Cyan print cartridge
	C9721-67902	Cyan print cartridge (Europe)
C9722A	C9722-67901	Yellow print cartridge
	C9722-67902	Yellow print cartridge (Europe)
C9723A	C9723-67901	Magenta print cartridge
	C9723-67902	Magenta print cartridge (Europe)
C9724A	C9660-69004 (exchange) RG5-6484-000CN (new)	Image transfer kit
C9725A	C9660-69002 (exchange) RG5-6493-000CN (new)	Image fuser kit (110 volt)
C9726A	C9660-69003 (exchange) RG5-6517-000CN (new)	Image fuser kit (220 volt)

Page 321 – Update Table 8-6. Split Ref 1 into 1b & 1b, update other parts.

Ref	Description	Qty	Part number
1a	Lever, cover (pictured in Figure 8-5 as callout 1, part on the right)	4	RB2-8196-000CN

1b	Lever, cart pressure	4	RB2-8195-000CN
4	Arm link (right)	1	Not available to order. Order assembly, callout 2, instead.
7	Arm link (left)	1	Not available to order. Order assembly, callout 5, instead.

Page 325 – Update Table 8-8

Ref	Description	Qty	Part number
5	ETB Assembly	1	C9660-69004 (exchange) RG5-6484-000CN (new)
12	Laser/scanner assembly	4	RG5-6390-000CN
4	Arm link (right)	1	Not available to order. Order assembly, callout 2, instead.
7	Arm link (left)	1	Not available to order. Order assembly, callout 5, instead.

Page 327 – Callout 14, sensor/bracket assembly does NOT include sensors or grounding plates. It is the bracket only. If photo-sensors are needed, order WG8-5362-000CN, quantity 2.

Page 329 – Update Table 8-11

Ref	Description	Qty	Part number
2	Developing drive assembly (cyan/magenta)	2	Not available to order. Order assembly, RG5-6504-000CN, callout #1 instead.
	Developing drive assembly (black/yellow)	1	Not available to order. Order assembly, RG5-6505-000CN (for black) or RG5-6506-000CN (for yellow), callout #1 instead.
3	Gear, 30T	1	Not available to order. Order drum drive assembly for specific color (RG5-6504-000CN, RG5-6505-000CN, OR RG5-6506-000CN), callout #1 instead.
5	Cable, main drive	1	Not available to order. Order drum drive assembly for specific color (RG5-6504-000CN, RG5-6505-000CN, OR RG5-6506-000CN), callout #1 instead.

Page 338 – Update part number in Table 8-18

Ref	Description	Qty	Part number
1	Optional 500-sheet paper feeder and tray 3 assembly	1	C9664-67901

